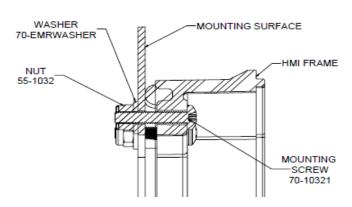
Installation Instructions for HMI Cover Kit AMHMI88, AMHMI108, AMHMI120, AMHMI142, AMHMI164, AMHMI206

Instructions for Installing HMI Cover

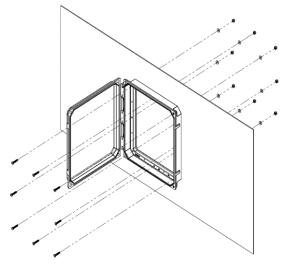
NOTE: Philips Screw Driver or similar tool is required to install cover.

- 1. Place frame on a flat smooth surface and mark hole locations and panel opening.
- 2. Drill or cut holes 7/32 or #2 (.220 Dia) and opening accordingly. (Prior to mounting clean surface and gasket of debris.)
- 3. Mount HMI Cover with supplied mounting hardware. Hardware applicable to mounting surface thickness of .059" .250". Hardware torque specification 15 20 in –lbs.
- 4. Hardware kit includes:
 - 70-10321 quantity 10. 10-32 X 1 Pan Head Machine Screw.
 - 70-EMRWASHER quantity 10. Stainless Steel Washer Rivet.
 - 55-1032 quantity 10. Nut 10-32 With Nylon Insert.

Note: Part includes padlock feature on latch that may be used to prevent unauthorized or unintentional opening of the latches.



PART	NUMBER	MAX PANEL		NUMBER OF
NUMBER	OF KITS	CUTOUT SIZE		FASTENERS
		(IN.)		NEEDED
		Н	W	
AMHMI88	1	6.47	6.69	8
AMHMI108	1	8.47	6.69	8
AMHMI120	1	10.47	8.69	8
AMHMI142	1	12.49	10.71	10
AMHMI164	1	14.49	12.71	10
AMHMI206	2	18.49	14.71	18
May include extra hardware depending				
on HMI frame size.				



Allied Moulded Products, Inc.

222 North Union Street • Bryan, OH 43506 Phone: 1-800-722-2679 • Fax: 1-800-237-7269

www.alliedmoulded.com