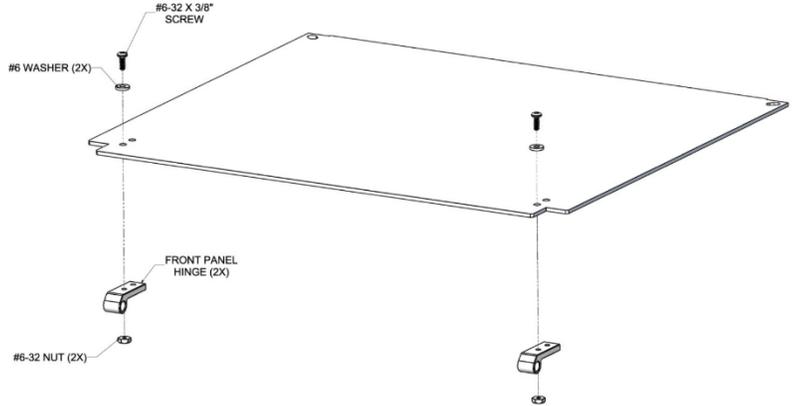




Instructions for Mounting Hinge to Front Panel

NOTE: Philips Screw Driver or similar tool is required to install Hinge Front Panel.

1. Identify front panel hinge and position as shown
2. Install (2) screws, (2) washers on top of panel as shown in holes closest to edge.
3. Secure front panel hinge underneath with (2) nuts. Do not fully tighten the screws, allowing hinge to rotate so they can be installed onto corner sliders later.



Hinged Front Panel Kit	Front Panel P/N
HFPP164	70-HFPP1642
HFPP186	70-HFPP1862

Instructions for Installing Hinged Panel into the Enclosure

NOTE: 5/16 inch Nut Driver is recommended to install corner sliders into Enclosure.

4. Install (1) corner slider in each corner slot opposite hinge side. Tighten locking screw until the tip touches the box surface to lock them in place at the desired panel depth with a torque of 15-20 in-lbs.
5. Install (1) corner slider in each corner slot on the hinge side as shown, using the locking screw to secure the corner slider in desired position with a torque of 15-20 in-lbs.
6. Install a front panel hinge onto each corner slider on the hinge side, then finish assembly using (2) #6-32 x 3/8 inch screws, (2) washers, & (2) nuts. Fully tighten all front panel hinge hardware.
7. Install #10-32 screws to lock panel in closed position, if desired.

