1) POSITION PANEL FILM SIDE DOWN
2) ATTACH PANEL ASS'Y TO HINGES AS SHOWN
   NOTE HINGE LEAF HOLE POSITIONS

HOLE FARTHEST FROM HINGE PIN

1. DRILL GUIDE TO BE TIGHT AGAINST UNDER SIDE OF HINGE
2. DRILL THREE #29 (.136") DIAMETER HOLES

3) PLACE WASHER #13 ONTO SCREW #11 AND INSERT #11 & #13 THROUGH WALL OF BOX,
   PLACE DRILL GUIDE #12 (USED AS SPACER) BETWEEN THE BOX INSIDE WALL AND HINGE #6

2) ASSEMBLE PANEL STOPS #7 & #8 WITH TWO SCREWS #9 OR #10 WITH ENCLOSURE BACK PANEL. PANEL STOPS SHOULD LAY AGAINST THE BOX WALL