1) POSITION PANEL FILM SIDE DOWN
2) ATTACH PANEL ASSY TO HINGES AS SHOWN
   NOTE HINGE LEAF HOLE POSITIONS

HOLE FARTHEST FROM HINGE PIN

12) DRILL GUIDE PLATES AS SHOWN, DRILL GUIDES TO BE USED AS SPACER IN STEP #3
2) DRILL FOUR #29 (.136") DIAMETER HOLES

1) PLACE WASHER #13 ONTO SCREW #11 AND INSERT #11 & #13 THROUGH WALL OF BOX,
PLACE DRILL GUIDE #12 (USED AS SPACER) BETWEEN THE BOX INSIDE WALL AND HINGE #6
2) ASSEMBLE PANEL STOPS #7 & #8 WITH TWO SCREWS #9 OR #10 WITH
ENCLOSURE BACK PANEL. PANEL STOPS SHOULD LAY AGAINST THE BOX WALL