The larger Control Series offers standard features as well as full-panel access and all usable panel space. In addition, the standard gray cover is available with or without a polycarbonate viewing window. Other options include removable aluminum hinged front panel and back panels.

Control Series enclosures insulate and protect controls and components against the toughest elements in the harshest environments. They are available in popular larger sizes and depths, along with standard stainless steel hinges and latches.
Control Series Features & Benefits

- Molded ULTRAGUARD® fiberglass reinforced polyester material construction for durability
- One-piece body construction provides added dimensional stability
- (2) 316 stainless steel hinges
- Formed-In-Place (FIP) polyurethane gasket system
- Matching raised cover
- 316 stainless steel hardware and mounting feet
- Mounting panel inserts for optional back panel
- UV stabilized for outdoor use

Control Series Specifications

- Non-corrosive
- Non-conductive
- Standard RAL 7035 light gray color
- Temperature-resistant
- Fire-resistant
- Rated NEMA 1, 2, 3, 3R, 4, 4X, 12, 13
- UL® listed
- CSA certified
- Compliant with RoHS directive

Accessories

- Back panels available in painted carbon steel, aluminum, fiberglass, or galvannealed steel
- Aluminum hinged front panel for configuration flexibility
- ULTRAPLUG® hole plugs
- Pole mount kits
- HMI cover kits
- Inspection windows
- UV resistant polycarbonate viewing windows

Modifications

We are pleased to modify any of our standard products to fit your needs with:

- Custom holes and cutouts
- Custom size polycarbonate viewing windows
- Molded-in color matching
- EMI/RFI shielding
- Factory-supplied silk screening

For complete details on factory modifications including a modification request form, see pages 142-144.

www.alliedmoulded.com
Control Series
FIBERGLASS ENCLOSURES

Cover Type
Raised Solid/Opaque

Closure Type
Snap Latch Hinged Cover

Application
Designed to insulate and house electrical and electronic controls, instruments or components for indoor and outdoor applications

• Especially well suited for high temperature or corrosive environments
• Protects from dirt, dust, oil, and water

Standards
• UL 50 and UL 50E Types 1, 2, 3, 3R, 4, 4X, 12 and 13
• CSA C22.2 No. 94 Types 1, 2, 3, 3R, 4, 4X, 12 and 13
• Complies with:
  • NEMA Types 1, 2, 3, 3R, 4, 4X, 12 and 13
  • IEC 60529 Type IP66
  • RoHS directive

Construction
• Strong, molded ULTRAGUARD® fiberglass reinforced polyester material construction with matching raised cover
• Light gray color (RAL 7035)
• 316 stainless steel snap latches feature padlock hasp (.375" dia.)
• (2) 316 stainless steel hinges
• Formed-In-Place (FIP) polyurethane gasket system encased in continuous channel
• 316 stainless steel wall mounting feet with 3/8-16 stainless steel screws included
• 3/8-16 threaded brass inserts are installed for back panel mounting
• UV stabilized for outdoor use

Accessories & Modifications
• Optional back panels and hinged front panels
• Custom holes and cutouts
• Custom size polycarbonate viewing windows
• Molded-in color matching
• EMI/RFI Shielding
• Factory-supplied silk screening
Control Series Latching Options

<table>
<thead>
<tr>
<th>Base Part #</th>
<th>Part No. Suffix</th>
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Add the "Part No. Suffix" to the base part number to create a complete enclosure option.

(ex AM24208RQT is a 24"x20"x8" enclosure with a basic slotted 1/4 turn latch)

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</table>

All dimensions are in inches unless otherwise noted. Data subject to change without notice.

Enclosure base part numbers come standard with 4 separately bagged feet (ex. AM24208RL)

Additional back panels found on page 128.
Control Series
FIBERGLASS ENCLOSURES

Cover Type
Raised Viewing Window

Closure Type
Snap Latch Hinged Cover

Application
Designed to insulate and house electrical and electronic controls, instruments or components for indoor and outdoor applications

- Especially well suited for high temperature or corrosive environments
- Protects from dirt, dust, oil, and water
- Window unit provides viewing area for instrumentation or equipment

Standards
- UL 50 and UL 50E Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- CSA C22.2 No. 94 Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- Complies with:
  - NEMA Types 1, 2, 3, 3R, 4, 4X, 12 and 13
  - IEC 60529 Type IP66
  - RoHS directive

Construction
- Strong, molded ULTRAGUARD® fiberglass reinforced polyester material construction with matching raised cover
- UV resistant polycarbonate viewing window
- Light gray color (RAL 7035)
- 316 stainless steel snap latches feature padlock hasp (.375” dia.)
- (2) 316 stainless steel hinges
- Formed-In-Place (FIP) polyurethane gasket system encased in continuous channel
- 316 stainless steel wall mounting feet with 3/8-16 stainless steel screws included
- 3/8-16 threaded brass inserts are installed for back panel mounting
- UV stabilized for outdoor use

Accessories & Modifications
- Optional back panels and hinged front panels
- Custom holes and cutouts
- Molded-in color matching
- EMI/RFI Shielding
- Factory-supplied silk screening
### Control Series Latching Options

<table>
<thead>
<tr>
<th>Notes</th>
<th>Latching Option Description</th>
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<td>Basic Slotted 1/4 Turn 316 Stainless Steel</td>
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<td>Basic Slotted 1/4 Turn (Keylock) 316 Stainless Steel</td>
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### Part No. Details

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<th>Usable Depth</th>
<th>Panel Boss Centers</th>
<th>Panel Sizes</th>
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<th>Window Dimension (Height x Width)</th>
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All dimensions are in inches unless otherwise noted. Enclosure base part numbers come standard with 4 separately bagged feet (ex. AM24208RLW). Additional back panels found on page 128. Data subject to change without notice.
Control Series
FIBERGLASS ENCLOSURES

Cover Type
Raised Solid/Opaque

Closure Type
Twist Latch Hinged Cover

Application
Designed to insulate and house electrical and electronic controls, instruments or components for indoor and outdoor applications

- Especially well suited for high temperature or corrosive environments
- Protects from dirt, dust, oil, and water

Standards
- UL 50 and UL 50E Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- CSA C22.2 No. 94 Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- Complies with:
  - NEMA Types 1, 2, 3, 3R, 4, 4X, 12 and 13
  - IEC 60529 Type IP66
  - RoHS directive

Construction
- Strong, molded ULTRAGUARD® fiberglass reinforced polyester material construction with matching raised cover
- Light gray color (RAL 7035)
- 316 stainless steel twist latches feature padlock hasp (.375" dia.)
- (2) 316 stainless steel hinges
- Formed-In-Place (FIP) polyurethane gasket system encased in continuous channel
- 316 stainless steel wall mounting feet with 3/8-16 stainless steel screws included
- 3/8-16 threaded brass inserts are installed for back panel mounting
- UV stabilized for outdoor use

Accessories & Modifications
- Optional back panels and hinged front panels
- Custom holes and cutouts
- Custom size polycarbonate viewing windows
- Molded-in color matching
- EMI/RFI Shielding
- Factory-supplied silk screening
### Control Series Latching Options

<table>
<thead>
<tr>
<th>Base Part #</th>
<th>Part No. Suffix</th>
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*Special Order* | Basic Slotted 1/4 Turn (Keylock) 316 Stainless Steel

Add the "Part No. Suffix" to the base part number to create a complete enclosure option.

(ex AM24208RQT is a 24"x20"x8" enclosure with a basic slotted 1/4 turn latch)

*Available for special order only. | Visit our website to view and download all closure option drawings.

<table>
<thead>
<tr>
<th>Part No.</th>
<th>Box Size</th>
<th>Usable Depth</th>
<th>Panel Boss Centers</th>
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All dimensions are in inches unless otherwise noted

Enclosure base part numbers come standard with 4 separately bagged feet (ex. AM24208RT)

Additional back panels found on page 128

Data subject to change without notice

RoHS Compliant | UL cUS | CE | C | E
Control Series
FIBERGLASS ENCLOSURES

Cover Type
Raised Viewing Window

Closure Type
Twist Latch Hinged Cover

Application
Designed to insulate and house electrical and electronic controls, instruments or components for indoor and outdoor applications

- Especially well suited for high temperature or corrosive environments
- Protects from dirt, dust, oil, and water
- Window unit provides viewing area for instrumentation or equipment

Standards
- UL 50 and UL 50E Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- CSA C22.2 No. 94 Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- Complies with:
  - NEMA Types 1, 2, 3, 3R, 4, 4X, 12 and 13
  - IEC 60529 Type IP66
  - RoHS directive

Construction
- Strong, molded ULTRAGUARD® fiberglass reinforced polyester material construction with matching raised cover
- UV resistant polycarbonate viewing window
- Light gray color (RAL 7035)
- 316 stainless steel twist latches feature padlock hasp (.375" dia.)
- (2) 316 stainless steel hinges
- Formed-In-Place (FIP) polyurethane gasket system encased in continuous channel
- 316 stainless steel wall mounting feet with 3/8-16 stainless steel screws included
- 3/8-16 threaded brass inserts are installed for back panel mounting
- UV stabilized for outdoor use

Accessories & Modifications
- Optional back panels and hinged front panels
- Custom holes and cutouts
- Molded-in color matching
- EMI/RFI Shielding
- Factory-supplied silk screening
Control Series Latching Options

<table>
<thead>
<tr>
<th>Part No.</th>
<th>Box Size</th>
<th>Usable Depth</th>
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<th>Panel Sizes</th>
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All dimensions are in inches unless otherwise noted
Enclosure base part numbers come standard with 4 separately bagged feet (ex. AM24208RTW)
Additional back panels found on page 128

Data subject to change without notice

Control Series

Notes

- Available for special order only.
- Contact the manufacturer for additional details. Visit our website to view and download all closure option drawings.
- 316 Stainless Steel 3-Point Handle
- Basic Slotted 1/4 Turn 316 Stainless Steel
- Basic Slotted 1/4 Turn (Keylock) 316 Stainless Steel

All dimensions are in inches unless otherwise noted

Enclosure base part numbers come standard with 4 separately bagged feet (ex. AM24208RTW)
Additional back panels found on page 128
Control XL Series
FIBERGLASS ENCLOSURES

Cover Type
Solid/Opaque

Closure Type
3-Point Latching Handle

Application
Designed to insulate and protect controls and components in both indoor and outdoor applications often found in oil refineries, waste water treatment equipment, chemical plants, and many other applications

- Especially well suited for high temperature or corrosive environments
- Protects from dirt, dust, oil, and water
- For use with industrial control equipment

Standards
- UL 50 and UL 50E Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- CSA C22.2 No. 94 Types 1, 2, 3, 3R, 4, 4X, 12 and 13
- Complies with:
  - NEMA Types 1, 2, 3, 3R, 4, 4X, 12 and 13
  - IEC 60529 Type IP66
  - RoHS directive

Construction
- Compression molded cover and two piece box from ULTRAGUARD® material in standard light gray RAL 7035 color
- 316 stainless steel 3-point latching handle with padlock provision
- Formed-In-Place (FIP) polyurethane gasket system provides sealing means to meet IP66/NEMA 4X rating
- Rain guard is molded into enclosure box frame top and bottom for additional protection
- Can easily be reconfigured for RH or LH door opening operation
- Mounting feet are compression molded in fiberglass material with 316 stainless steel mounting screws included
- Brass inserts are installed for mounting feet; feet can be rotated 90° for alternate mounting configurations
- Heavy duty continuous 316 stainless steel hinge

Accessories & Modifications
- Optional back panels and hinged front panels
- Custom holes and cutouts
- Custom size polycarbonate viewing windows
- Factory-supplied silk screening
### Panel adjustment; (K) 6.38° (162mm)

<table>
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<th>Part No.</th>
<th>Box Size</th>
<th>Overall Box Size</th>
<th>Usable Depth</th>
<th>Foot Mount Centers</th>
<th>Panel Mount Centers</th>
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<th>Maximum Window Size</th>
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All dimensions are in inches unless otherwise noted. Enclosure base part numbers come standard with 4 separately bagged feet (ex. AMXL403212L3PT). Additional hardware kit available for adjustable back panel option (AMADJUST-CXL). Data subject to change without notice.